



www.ramaoverseasltd.com

SAFETY

Industrial Workwear
CATALOGUE



RAMA OVERSEAS LTD.
INDUSTRIAL GLOVES & WORKWEAR



WHO? WE ARE



RAMA OVERSEAS LTD. INDUSTRIAL GLOVES & WORKWEAR

RAMA OVERSEAS LIMITED is an ISO 9001:2008 certified organization established way back in 1985 by entrepreneurs well versed in leather and allied product's exports.

Business had started with the export of finished leather to the far east, where it was made into hand gloves and sent on to Europe and USA. In due course, the company integrated and mastered the art of making LEATHER GLOVES than it then export to Europe. Subsequently manufacturing and export of safety GARMENTS was also added to the product range.

The factory situated in Kolkata, produce 10,00,000 pairs of gloves every month which includes leather gloves in cow grain, split leather and also treated leather for water repellent, heat resistance etc

We use 400 sewing machines and 100 hydraulic clicker's presses for our production. The work forces employed for production are professionally trained and highly skilled labourers who adhere to the worker's healthy and safety guidelines. Apart from leather gloves we produce leather welding apparels like jackets, aprons, trousers arm and leg guards.

We also have a tannery at the Kolkata leather complex, which is instrumental in maintaining the quality of leather right from its raw stage. The industrial work-wear division produces worker clothes Overalls, Trousers, Shirts,

Bib Pants, Jackets, Hi-visibility garments & cloathing for healthcare in

various fabric qualities.

Our monthly capacity for the same is 3,00,000 pcs.

Our customers are spread worldwide from Australia to Europe to North and South America.

Our ISO certification ensures that all our products and services confirm to strict globally recognized quality standards.

It serves as an additional guarantee that our customer are dealing with a company that totally committed to

their satisfaction. The finished products that are finally made for exports abide strictly to the European CE norms testing institutes and we also process certification for CAT II levels. Our team of 500 dedicated workers is committed to set standards for quality control, right from procuring raw leather manufacturing finished products. At every stage of production, quality inspected by a group of skilled personnel, exclusively responsible for it. Apart from this, our products can also be inspected by SGS India and BUREAU VERITAS as per concerned customer.

We aim at providing best quality goods at competitive prices with timely deliveries and customer satisfaction above all.

INTRODUCTION



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RAMA OVERSEAS LTD.
INDUSTRIAL GLOVES & WORKWEAR

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SAFETY GLOVES

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GET IN TOUCH

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RAMA OVERSEAS LTD.
INDUSTRIAL GLOVES & WORKWEAR



1011/CE

Natural Cheap Split Gloves

Flannel liner in the palm.
Yellow-blue cuff & back.
Adjustable elastic in the wrist.



1011/NW

Natural Split Gloves

Flannel liner in the palm.
White cuff & back. Adjustable elastic in the wrist.



EN388



1011/CE

Natural Cheap Split Gloves

Flannel liner in the palm.
Yellow-blue cuff & back.
Adjustable elastic in the wrist.



1011/RRNG

Natural Split Gloves

Reinforcement of green split at palm, thumb & index finger.
Flannel liner in the palm. White cuff and back. Adjustable elastic in the wrist.



EN388



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1011/BC

Brown Split Gloves

Flannel liner in the palm.
Red cuff & back.
Adjustable elastic in the wrist.



1011/CW

Natural Split Gloves

Flannel liner in the palm.
White canvas cuff & back.
Adjustable elastic in the wrist.



1012/NC

Natural Split Gloves

Flannel liner in the palm.
Cometa drill Cuff & back.
Adjustable elastic in the wrist.



EN388



1012/CN

Natural Split Gloves

Natural grain gloves. Flannel liner in the palm. Yellow-blue Cuff & back.
Adjustable elastic in the wrist.





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1012/YYB

Yellow Grain Gloves

Flannel liner in the palm.
Yellow-blue cuff & back.
Adjustable elastic in the wrist.



1012/BYB

Beige Grain Gloves

Flannel liner in the palm.
Blue strip cuff & back.
Adjustable elastic in the wrist.



1012/RN

Natural Grain Gloves

Yellow-blue cuff & back.
Adjustable elastic in the wrist, re-inforcement on palm.



1012/NB

Natural Grain Gloves

Flannel liner in the palm. Blue Cuff & back. Adjustable elastic in the wrist.



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1012/TM

Natural Grain Gloves

Flannel liner in the palm.
Cuff of split, re-inforcement in palm & forefinger.



1012/WC

Natural Grain Gloves

Full flannel lining, yellow cuff & back. Adjustable elastic in the wrist.



1012/CL

Natural Split Gloves

Natural grain gloves.
Flannel liner in the palm.
White cuff & back. Adjustable elastic in the wrist, 9cm cuff.



1012/RC

Natural Split Gloves

Natural grain gloves. Flannel lines in the palm. Red Cuff & back. Adjustable elastic in the wrist.





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1012/HV

Beige grain Gloves

Flannel liner in the palm.
High visibility. Cuff & back. Adjustable elastic in the wrist.



1012/NK

Natural Grain Gloves

Back of split, yellow-blue Cuff.
Adjustable elastic in the wrist.



1030/3T

Natural Grain Gloves

Natural grain gloves with return on forefingers, Adjustable elastic in the wrist, coloured binding.



1030

Natural Grain Gloves

Adjustable elastic in the wrist, coloured binding.



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INDUSTRIAL GLOVES & WORKWEAR



1030/NS

Natural Grain Gloves

Adjustable elastic in the wrist without binding.



1028/3N

Natural Leather Gloves

Grain palm, thumb and forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.



1028/N

Natural Leather Gloves

Grain palm & thumb. Back of natural split. Adjustable elastic in the wrist. Coloured binding.



1030/W

Natural Grain Gloves

Adjustable elastic in the wrist. Full inside lining. Coloured binding.





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INDUSTRIAL GLOVES & WORKWEAR

DRIVING GLOVES



1028

Natural Split Gloves

- Adjustable elastic in the wrist. Coloured binding.



1021/A

Natural Split Gloves

- White drill back. Elastic in the wrist.



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INDUSTRIAL GLOVES & WORKWEAR



DRIVING GLOVES



1009

Natural Leather Gloves

- Grain palm, thumb & fingertips. Back of cotton interlock fabric. Adjustable elastic in the wrist.



EN388

1030/NK

Natural Grain Gloves

- Natural grain gloves. 60 mm elastic with large pile protection.



1030/PE

Natural Leather Gloves

- Grain palm, thumb & fingertips.
- Back of cotton fabrics. Adjustable elastic in the wrist. Coloured binding.



1030/EX

Natural Grain Gloves

- Adjustable elastic in the wrist. Coloured binding. Total length 28cm.



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1030/E

Yellow Grain Gloves

- ▶ Adjustable elastic in the wrist. Coloured binding.



EN388

1030/3E

Yellow Grain Gloves

- ▶ Return on forefinger. Adjustable elastic in the wrist. Coloured binding.



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1030/WY

Yellow Grain Gloves

- ▶ Patch on palm of yellow split, Adjustable elastic in the wrist, self binding.



1030/WE

Yellow Grain Gloves

- ▶ Adjustable elastic in the wrist. Full inside lining. Coloured binding.



1028/3Y

Yellow Leather Gloves

- ▶ Grain palm, thumb and forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.



1028/Y

Yellow Leather Gloves

- ▶ Grain palm & thumb. Yellow split back. Adjustable elastic in the wrist. Coloured binding.



1030/ST

Beige Grain Gloves

- ▶ Straight thumb. Adjustable elastic in the wrist. Coloured binding.



1030/STD

Natural Grain Gloves

- ▶ Straight thumb. Adjustable elastic in the wrist. Coloured binding.





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1030/BD

Beige Grain Gloves

- ▶ Adjustable elastic in the wrist. Coloured binding.



1030/KS

Beige Grain Gloves

- ▶ Keystone thumb. Adjustable elastic in the wrist. Coloured binding.



1028/3B

Beige Leather Gloves

- ▶ Grain palm, thumb & forefinger. Natural split back. Adjustable elastic in the wrist. Coloured binding.



1028/B

Beige Leather Gloves

- ▶ Palm & thumb of grain. Back of beige split. Adjustable elastic in the wrist, coloured binding.



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1030/KSS

Beige Grain Gloves

- ▶ Keystone thumb. Adjustable elastic in the wrist. Self binding.



1030/LB

Beige Grain Gloves

- ▶ Straight thumb, Adjustable ball-tape in the wrist. Coloured binding.



1030/BH

Beige Grain Gloves

- ▶ Adjustable elastic in the wrist, reflective tape at the back, high visibility tape binding.



1030/HT

Beige Grain Gloves

- ▶ High visibility fabric on finger tips, Adjustable elastic in the wrist. Coloured binding.




1030/FL
**Fingerless
Beige Grain Gloves**

- ▶ Adjustable elastic in the wrist.


1030/LS
Beige Grain Gloves

- ▶ Adjustable leather strap on the wrist. Coloured binding.


1010/41
All Leather Gloves

- ▶ Palm, back & thumb with yellow grain leather. Cuff of natural split 200mm.


1010/ALB
Beige All Leather Gloves

- ▶ Grain palm, back Split cuff.



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INDUSTRIAL GLOVES & WORKWEAR



1010/PM

All Leather Gloves

- Natural grain palm & forefingers. Natural split back & cuff.



1010/AG

All Leather Gloves

- Natural grain palm. Natural split cuff & back.



1010/N6

All Leather Gloves

- Palm & back of grain leather, key stone thumb, cuff of split.



1010/HW

All Leather Gloves

- Palm of yellow grain leather, back & cuff of yellow split leather.



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1010/WELDER

Red Split Welder Gloves

- Full flannel lining inside.



1010/2RNWK

All Leather Gloves

- Full flannel lining inside.



1010/GM

All Leather Split Gloves

- Reinforcement at palm and forefingers. 70mm cuff.



1010/BY

Blue Colour Split All Leather Gloves

- Re-inforcement on palm of brown split leather.





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INDUSTRIAL GLOVES & WORKWEAR



1010/41

All Leather Gloves

- Palm, back & thumb with yellow grain leather. Cuff of natural split 200mm.



1010/ALB

Beige All Leather Gloves

- Grain palm, back Split cuff.



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1010/ALB

**Beige Grain Water Repellent
Leather Gloves**

- Rubber elastic, pulse protection.





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1040/WP

Yellow Grain Water Repellent Gloves

- ▶ Leather gloves, adjustable ball-tape on the wrist, self binding & key stone thumb.



1040/WR

Yellow Grain Water Repellent Gloves

- ▶ Leather gloves, adjustable elastic on the wrist, coloured binding.



1040/GL

Green Water Repellent Gloves

- ▶ Leather Gloves, key stone thumb, self binding.



1040/GC

Green Palm Water Repellent Gloves

- ▶ Leather palm gloves, flannel lining adjustable elastic on the wrist, green coloured cuff & back.



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1050/GHR

All Brown Split Resistant Gloves

- ▶ Re-inforcement at palm and forefingers, 70mm cuff.





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1050/AM

**Leather Brown Split
Heat Resistance Gloves**

- ▶ Leather gloves, back of aliminizer fabric.



1050/WHR

**Leather Split Heat
Resistance Gloves**

- ▶ All leather brown split heat resistance gloves.



1050/AL

**Leather Brown Split
Heat Resistance Gloves**

- ▶ All leather gloves. Brown split heat resistant palm & back. Natural split cuff stiched with Kolver.



1050/HM

**Leather Brown Split
Heat Resistance Gloves**

- ▶ Brown colour heat resistant split leather palm gloves, adjustable elastic in the wrist.



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1060/BM

Beige Grain Gloves

- ▶ Inside molten lining. Adjustable elastic in the wrist with coloured binding.





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1060/RF

Beige Grain Gloves

- Straight thumb, inside fleece & foam laminated lining. Adjustable elastic in the wrist, coloured binding.



1060/RT

Yellow Grain Gloves

- Rib in the wrist for pulse protection. inside thinsulate lining.



1060/PT

Yellow Grain Gloves

- Inside foam lining. Adjustable elastic in the wrist with coloured binding.



1060/NF

Natural Grain Gloves

- Inside foam lining. Adjustable elastic in the wrist with coloured binding.



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1070/EO

Electrician Over Gloves

- Long leather cuff, Velcro adjustment for optimal comfort & precision.





COLD PROTECTION GLOVES



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1070/T

Anti Impact Gloves

- Anti-impact Gloves, TPR on back.



1070/TL

Anti Impact Gloves

- Cut resistant lining, TPR on back.



1070/TW

Anti Impact Gloves

- Water Proof leather, TPR on back.



1070/TWL

Anti Impact Gloves

- Anti impact gloves, water-proof leather, Cut resistant lining, TPR on back.



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**WELDING
APPAREL**

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WELDING APPAREL



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Split Jacket



Grain Jacket



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Split Trouser



Grain Trouser



Grain Apron



Split Apron



WELDING APPAREL



DRIVING GLOVES



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Brown Split Apron



Split Leg Guards



Split Arm Guards



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WORKWEAR



3002/JACKET

Front zipper clouser, 2 front pockets with hook-loop, Elastic belt and cuffs.



3015/SHIRT

2 tone shirt, 3M 8910 reflective tape, 2 chest pockets, Buttoned front, pockets & cuffs.



3001/TROUSER

Front zip fly, Elasticated belt, 6 pockets.



3004/COVERALL

Front tow way zip opening, 2 front Zip pockets, 2 back pockets, 2 side pocket, One tool pockets, Buttoned cuff.



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WORKWEAR



3005/CHAMBRAY SHIRT

Classic design, front buttoned cuff.



3006/COAT

Thigh lenth, 1 chest 2down pockets, 4 button opening panel.



3011/DENIM PANT

Classic Design, 5 pockets, Stone washed.



3003/BIB TROUSER

Front zip pocket, Zip fly, Elastic suspenders with buckle, Side button opening.





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WORKWEAR



4012/JACKET

- Combination stich, Front zip opening, 7 pockkets, Triple stiched main seam.



4018/BERMUDA

- Combination thread, Zip fly, 11 pockets.



4013/BIB

- Combination stich, Tripple stiched side seams, Knee guard pocket.



4011/TROUSER

- Combination stich, Zip fly, 11 pockets, Pocket for knee guard, Triple stiched main seams.



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WORKWEAR



6002/JACKET

- Full flannel lining inside.



6001/TROUSER

- Full flannel lining inside.



6003/BIB

- Combination fabric, zip fly, 7 pockets, Hammer loop, Pocket for knee guard made in CORDURA®.



6011/TROUSER

- Hi visibility fabric, Multi pocket.



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8005/SHIRT

- Round neck, Front button panel, One chest pocket.



8006/DOCTOR'S COAT

- Front button opening, Thigh length, 1 chest & 2 down pockets.



8001/PYJAMA

- Combination stitch, Triple stitched side seams, Knee guard pocket.



8015 PATIENT SHIRT

- Combination stitch, Zip fly, 11 pockets, Pocket for knee guard, Triple stitched main seams.



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8007/PATIENT GOWN

- U-Neck, A line patient gown.



5002/JACKET

- Inherent FR Fabric, FR Tapes, Concealed pocket access.



5001/TROUSER

- Inherent FR Fabric, FR Tapes Concealed pocket access.



5003/BIB

- Treated FR Fabric, FR Tapes, Covered zips on pockets & front opening, All double stitching, Side & Inside triple stitching, Knee pad pockets.




2
HRC
NFPA
2112
 COMPLIANT

ATPV
11
 [cal/cm²]

5004/OVERALLS

- Proban Treated FR fabric,
FR Tapes, Nomex Tape
Zippers.


5011/TROUSER

- Proban Treated FR fabric,
FR YSY tapes.


5015/SHIRT

- Proban Treated FR fabric, FR
YSY tapes.


2073/SHIRT

2074/APRON

2075/APRON

2076/APRON




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WORKWEAR



2041/JACKET



2042/JACKET



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WORKWEAR



2043/JACKET



2044/JACKET



2045/JACKET



2046/JACKET



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WORKWEAR



2020/TROUSER



2021/TROUSER



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WORKWEAR



2022/TROUSER



2023/TROUSER



2024/TROUSER



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WORKWEAR

2025/TROUSER



2026/TROUSER



2027/TROUSER



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WORKWEAR

2028/TROUSER



2029/TROUSER



2030/TROUSER





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INDUSTRIAL GLOVES & WORKWEAR

In **India**, cow leather is most commonly used due to its **abundant availability**. The advantages include comfort, **durability**, **excellent abrasion** and **breathability**. Chrome tanning provides greater wear, heat resistance and water repellency.

Other types of leather that are found in India are of **Buffalo, Goat, Sheep and Camel**. These types of leather are also commonly used to **produce leather gloves**.

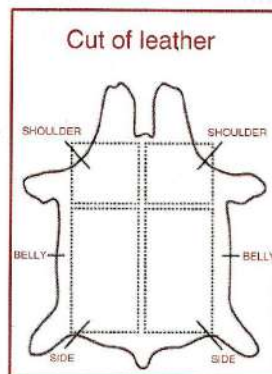
The Leather has two types of cuts

GRAIN LEATHER

Grain leather has smooth external side of hide. This type of durability and dexterity. The Natural Grain also has a natural breathability, resulting in greater comfort for gloves.

SPLIT LEATHER

Split leather is the rougher internal side of the hide. The different types of split used are side, shoulder or belly split. Split leather is also used to create suede.



OUR SPECIALITY

Water Repellent Gloves - Gloves have a water repellency ranging from 30 minutes; 100 minutes are manufactured by us. These gloves come in different colours, such as White, Yellow, Beige & Green. The leather used in these gloves is treated with a very special chemical, which adds the water repellency in them.

Heat Repellent Gloves - A range of Heat Resistant Gloves is also manufactured by us. They have tolerance strength of **100 degree celsius**, which is in accordance to the **CE norms**. Various designs of Heat Resistant Gloves are manufactured by us.

Cold Protection Gloves - Different types of **Cold Protection** gloves have been deployed by us. They have various **special lining** such as, Cotton, Foam, Fur & Thinsulate. These gloves can protect from **extreme cold** conditions giving a warm feeling to our hands.



RAMA OVERSEAS LTD.

INDUSTRIAL GLOVES & WORKWEAR

OVERALL(CM)

SIZE	46	48	50	52	54	56	58	60	62	64	66	68
SHOULDER	46	48	48	50	52	54	56	58	60	62	64	66
CHEST	56	58	60	62	64	66	68	70	72	74	76	78
LENGTH	152	154	156	158	160	162	164	166	168	170	172	174
SLEEVE	64	65	65.5	66	67	67	68	68	69	69	69	69

TROUSER(CM)

SIZE	36	38	40	42	44	46	48	50	52	54	56	58
WAIST	72	76	80	84	88	92	96	100	104	108	112	116
LENGTH	152	154	156	158	160	162	164	166	168	170	172	174

JACKET(CM)

SIZE	46	48	50	52	54	56	58	60	62	64	66	68
SHOULDER	46	48	48	50	52	54	56	58	60	62	64	66
WAIST	56	58	60	62	64	66	68	70	72	74	76	78
LENGTH	62	62	63	64	65	66	67	68	69	70	71	72
SLEEVE	62	62	63	64	65	66	67	68	69	70	71	72

FULL SLEEVE SHIRT(CM)

SIZE	36	38	40	42	44	46	48	50	52	54	56	58
SHOULDER	45.5	47	48.5	50	51.5	53	54.5	56	57.5	59	60.5	62
CHEST	53	55	57	59	61	63	65	67	69	71	73	75
LENGTH	71	72	73	74	75	76	77	78	79	80	81	82
SLEEVE	63	63	64	64	65	65	66	66	67	67	67	68

OUR FABRIC VERSATILITY

We use a big array of safety clothing fabrics such as-

- 100% Cotton.
- CVC (Cotton blended with Polyester in which percentage of cotton is more.)
- TC (Cotton blended with Polyester in which percentage of polyester is more.)
- Inherent FR
- Treated FR

Following are the types of weaves we use generally:

- Plain
- Twill
- Satin
- Oxford
- Dobby
- Ripstop
- Canvas

Also, we do a variety of finishes and treatments as per client's desire starting from anti microbial finish to an anti pilling finish to a bio finish to treated FR finishes etc.





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